

Date: Tuesday, 23/12/2008 3:31:45 PM
 User: Julie Dawson

Process Sheet

| | | | | | | |
|-----------------------|---|---------------------------|------------------|--------------------|------|----|
| Customer | CU-DAR001 | Dart Helicopters Services | Drawing Name | : LANYARD ASSEMBLY | | |
| Job Number | 44325 | | Part Number | : D269024 | | |
| Estimate Number | 12306 | | Drawing Number | : D2690 REV. B2 | | |
| P.O. Number | : | | Project Number | : N/A | | |
| This Issue | 23/12/2008 | S.O. No. : | Drawing Revision | : | | |
| Prsht Rev. | NC | | Material | : | | |
| First Issue | / / | Type : SMALL / MED FAB | Due Date | 31/12/2009 | Qty: | 10 |
| Previous Run | 37201 | | Um: | Each | | |
| Written By | | | | Um: | Each | |
| Checked & Approved By | : <u>VMF 08-12-24</u> | | | Um: | Each | |
| Comment | : Est: C 01.08.24 Removed Manufacturer Release Certification SM/EC | | | | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : | | |
|---------|-----------------------|--|--|--|
| 1.0 | CBL460 | Loop Sleeve | | |
| | | Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s) Loop Sleeve Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve <u>1109062</u> | | |
| 2.0 | CBL1240 | Cable | | |
| | | Comment: Qty.: 2.0000 f(s)/Unit Total : 20.0000 f(s) Cable Pick: Qty Part Number Description Batch 17" CBL-1240 Cable <u>1103927</u> | | |
| 3.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 | | |
| | | Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2690 | | |
| 4.0 | QC5 | INSPECT WORK TO CURRENT STEP | | |
| | | Comment: INSPECT WORK TO CURRENT STEP | | |
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 | | |
| | | Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>S141</u> | | |

| W/O: | | WORK ORDER CHANGES | | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | |
|------|------|----------------------------------|----------------------|---------------------------------|----------------|--|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action | | Section B | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 23/12/2008 3:31:45 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 44325

Part Number: D269024

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

A 09/01/05

MF 08-12-31

Job Completion



| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

DART

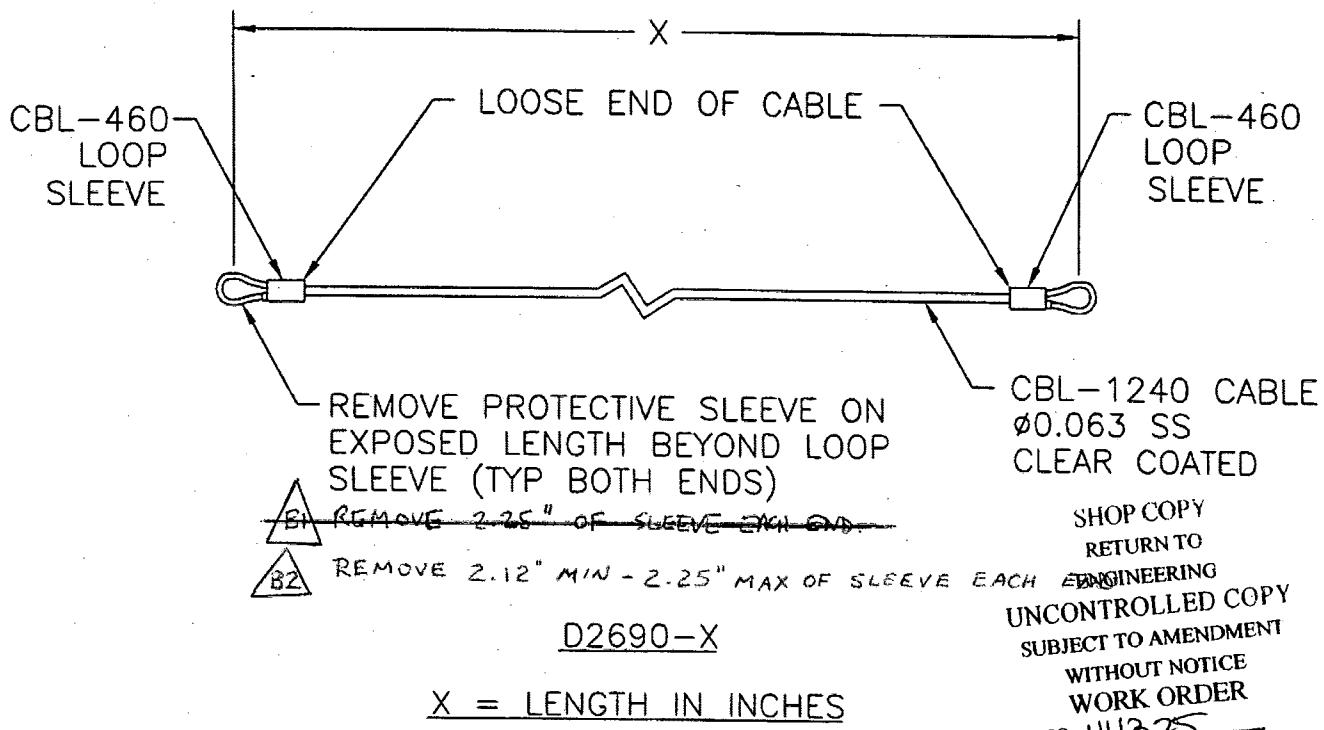
DART COPY RELEASED

| | | | | |
|----------------------|------------------------|--|--------------|--------------|
| DESIGN <i>MW</i> | DRAWN BY <i>KE</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | | |
| CHECKED <i>MW</i> | APPROVED <i>BW</i> | DRAWING NO. D2690 | REV. B | SHEET 1 OF 1 |
| DATE 97.10.02 | | TITLE LANYARD ASSEMBLY | SCALE NTS | |
| A | 97.07.03 | NEW ISSUE | | |
| B | 97.10.02 | REVISED NOTE FOR ADDITIONAL LENGTH | | |
| B1 | CP 01.08.20 | ADD NOTE TO REMOVE 2.25" OF SLEEVE | | |
| B2 | TM 04.06.24 | ADDED TOLERANCE | | |

RELEASED

971003 KE

TSR A374



NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

DEO's